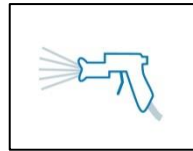
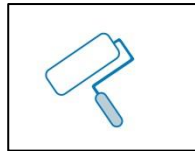
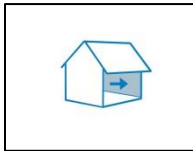


Product Description

CapaFlat is economical quality acrylic co-polymer water based matt emulsion paint, especially suitable for new and renovation paint coatings on interior ceilings or wall areas where wash ability is not a pre-requisite. CapaFlat is environment friendly with low VOC and easy to apply.



Recommended Use

Suitable for interior use especially on ceilings (on walls use only if wash ability it is not needed or required) on:

- Cement plastered surfaces
- Gypsum boards
- Sound existing paint coatings
- Uncoated concrete
- Sound existing mineral coatings

Unsuitable are substrates showing efflorescence and substrates made of plastic, metal or wood.

Definition of Application Areas

Suitability according to Caparol Technical Information No. 0606

Interior 1	Interior 2	Interior 3	Exterior 1	Exterior 2
+	-	-	-	-
(-) inapplicable / (o) of limited suitability / (+) suitable				

Physical Properties

Volume solids	31±2%
Colour*	White
VOC	0.06 g/litre
Thinner/Cleaner	Potable clean water
Finish	Matt
Packing size	3.75 litres & 18 litres
Shelf life	24 months

Advantages

- Economical interior paint
- Low odour and easy to apply
- Good adhesion and hiding power

Certificates and Test Values*

- DCLD Product Conformity certified
- ESMA ECAS GREEN LABEL 5 Star Environmental Efficiency Rating certified
- Abu Dhabi Quality and Conformity Council Conformity certified
- ADCE certified civil supplier

*Additional certificates and approvals may available on request or could be arranged if required.

Technical Information No. 0050 – Issue: August 2019

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Surface Preparation

The substrate must be even, clean, dry, solid, sound/stable, and free from all substances that may prevent adhesion.

Remove unsound coatings of enamels, dispersion paints, synthetic renders/plasters and unsound mineral paint coatings.

Clean sound, adherent paint coatings dry or wet. Clean surfaces with organic growth (moss, algae and mild) by high pressure water jet in compliance with the regulations. Treat the surfaces with CapaTox and allow drying thoroughly. Clean surfaces soiled with industrial gases or soot by high pressure water jet and suitable cleaners in compliance with the regulations.

Adjust the substrate evenness of the planned, finer surface finish. If necessary, carry out additional substrate levelling measures. Check existing coatings for their load-bearing capacity. Remove any non-load bearing or structurally weak coatings. Any damaged areas or surface irregularities should be repaired before application.

Repairs must be well set and dried out. Damp or not fully cured substrates can lead to defects in subsequent coats, such as blistering or cracks. It is most important that substrates are correctly prepared prior to application of paint.

Mixing Paint

CapaFlat is single component water based product, should be mixed properly before application. The material can be diluted with potable clean water only. Stir CapaFlat with a low-speed stainless steel agitator. Do not use mixers made of aluminium - danger of discolouration.

Use as little water as possible to achieve application consistency. Stir well before application.

For airless spraying the amount of water added depends on the requirement of the airless machine. If necessary adjust to working consistency with tap water up to max. 10 %. Ensure short stirring times at low speed to prevent foam formation in the binding agent. Foam formation can have an impact on wet adhesion with significantly lower consumption, and hence due to the lower paint density, can cause the substrate to shine through. This, in turn, leads to patchy and inhomogeneous drying of the render layer.

As a rule, in case of strong colour shades less water needs to be added to achieve the optimum application consistency. Diluting the material too much will make application more difficult and will result in poorer characteristics (e.g. hiding power, colour shade). It's strongly recommend to use the thinned paint in same shift and not to store for next day as there are might chances of paint losing its characteristic's, settling, formation and chances of bacterial contamination from external sources. Hence recommended to estimate paint required for the shift and mix accordingly to avoid any problems.

Film Thickness and Spreading Rate*

	Minimum	Typical	Maximum	
Wet film thickness	97	113	130	µm
Dry film thickness	30	35	40	µm
Theoretical spreading rate	10.3	8.9	7.8	m ² /litre

*Indicated rates are indicative per coat, due allowance and wastage factor should be considered in practical application. This indication does not take into account usage for spilling or loss on site. The figure may also vary according to substrate or application conditions. The exact rate of consumption for your particular project is best established by a trial application on site and executed by your desired applicator.

Drying Time*

Substrate temperature	10°C	25°C	40°C	
Touch dry	4	2	1	h
Dry to over coat	12	6	3	h
Ready for stress	96	48	24	h

*The material cures physically by evaporation of water. Drying time generally related to air circulation, temperature, film thickness, no of coats and relative humidity. The given data must be considered as guidelines per coat only. The actual drying time before recoating may be shorter or longer, depending film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. The figures given are typical with: Good ventilation (outdoor exposure or free circulation of air), typical film thickness, on coat on top of inert substrate and relative humidity 70%.

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Application Conditions

Substrate temperature should be min.5°C and at least 3°C above the dew point of the air. Suitable processing temperature should be between + 5 °C to approx. 40 °C for material, substrate, water and ambient air during application and curing. At application below 10°C drying temperature will be significantly extended and spraying characteristics may be impaired. Paint to be applied to suitable primed surface.

Do not apply during strong wind, fog, high relative humidity, and imminent rain or frost.

Do not apply or leave to dry in direct sunlight as this can lead to differences in gloss levels and even to slight cloudiness.

Application Equipment's/Tools

Manually application by roller, brush or airless spraying equipment

Guiding data for airless spray equipment*

Spraying angle: 50°- 80°

Nozzle size: 0.018" - 0.026"

Pressure: 150 - 180 bars

*The spray details given above are intended as a guide only, fluid hose length, diameter, paint temperature and project complexity all influence the choice of tip and operating pressure. Always check to ensure that filter is clean.

Typical Application Procedure*

Depending on the type and condition of the substrate, it may be necessary to apply consolidating, absorbency-regulating prime coatings. On suitable mineral substrate it is usually necessary to apply an absorbency-equalizing and adhesion promoting prime coat with CapaPrime.

On organic substrates we recommend using colour-adjusting intermediate coats if the colour shade of the finishing render is very different to the colour shade of the substrate. When using render textures, a colour shade adjusting intermediate coat with CapaPrime is generally recommended.

Allow thorough drying of priming/intermediate coats before further application. Apply CapaFlat with suitable roller, brush or airless spraying equipment homogeneously to the complete surface and immediately treat the material as per desired design.

Apply thoroughly an even layer and avoid overlapping that may be caused by stories of scaffolding.

To avoid lapping on large area surfaces, care should be taken to have a sufficient number of hands/craftsmen on the job and to apply the material wet-on-wet without interruption.

* For system specific application instructions please refer to detailed MS (method statement) or specification.

Typical Paint System*

CapaFlat can be used on suitable interior surfaces as follows:

Interior surface standard typical paint system

	Coats
CapaPrime	1
CapaFlat	2

* Above mentioned paint system is for general guide line only, can be changed as per specification requirements. As it is impossible to list herein the wide variety of substrates and their specific problems, please request our technical assistance in case of queries. We will provide appropriate working methods.

Important Note

The characteristic values stated are average values or approx. values. We use natural raw materials in our products, which mean that the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended purpose. Being natural products, the granular materials used in the paint finishes, may occasionally cause slight colour variation in the finished coating. Use only material marked with identical batch numbers or, if utilizing material from different batches, mix the entire quantity needed in advance.

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As usual for interior paints, CapaFlat paint system must not be applied in direct sunlight or on sun heated surfaces and high relative humidity. Apply wet-on-wet and without interruption to avoid lapping. Stir and sieve the paint thoroughly in case of airless spray application. Do not apply on horizontal surfaces exposed to moisture. Do not apply on calcareous (high lime) substrates and lightweight renders/plasters.

In case of moist conditions yellowish transparent traces of additives, showing a slightly glossy shine and stickiness, may occur on the surface of compact, cool substrates or by means of delayed drying caused by surrounding conditions. The traces of additives (Emulsifier washouts) are water-soluble and will disappear under the influence of a sufficient water quantity, e.g. washing by water. The quality of the dried coating will not be affected by these changes. In case of direct reworking, all traces of additives must be pre-wetted and completely removed after a short reaction time. An additional priming coat of CapaAcryl Primer must be applied. The traces cannot occur when the material is applied under suitable climatic conditions. This does not constitute an impairment of product quality.

Statically (structural/constructional) cracks may be subject to extreme movements. Therefore a durable and invisible crack bridging treatment by paint products is impossible. Joints in the vicinity of windows, doors and window sills must be sealed in a technically correct manner with permanently elastic sealing compound.

Ceilings in special climatic conditions (high degree of moisture) or subjected to a higher influence of atmospheric exposure are recommended to be coated with our special product CapaPlus W. It is provided with a preservative against deterioration in the coating film due to algal/fungal attack and offers a long-lasting protection, but the anti-algaecide & fungicidal effect is limited by the special conditions, e.g. intensity of attack and moisture loads. Thus, a durable protection cannot be guaranteed. Touching up surfaces is depending on many parameters and may be visible after drying.

Please note: It is recommended to use trained and experienced applicator to carry out painting works.

Colour Stability

Due to the intensity of UV radiation and the effect of humidity, the surface of coatings changes over time. This can result in visible changes in colour. At the same time, it is a process which is influenced by substrate and environment conditions. This does not impair the quality and the functionality of the product. It is not possible to give warranty for uniform colour accuracy and freedom from stains due to chemical and/or physical curing processes and fluctuations in the weather and different substrate conditions, e.g. uneven absorption behavior of the substrate, different substrate moisture levels over the entire the surface, partially very different alkalinity/substances from the substrate, direct solar radiation with sharply delineated shadowing on the freshly applied coating.

Storage and Handling

24 months when stored in warehouse conditions below 35°C in the original, unopened packs. The product must be kept in in cool, dry well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed and always handle with care. Keep out of reach of children.

Health and Safety

Always ensure good ventilation during application and drying. Do not eat, drink or smoke while using the product. Do not breathe vapors or spray when applying paint indoor by spray, wear proper air supplied breathing equipment's. Respiratory equipment's must be suitable for the purpose and meet appropriate standards. When applying paint, it is advisable to wear suitable eye protection, in case contact with eyes, rinse immediately with plenty of water and seek medical advice. Remove splashes from skin, use soap and water or recognized skin cleaner. Do not use or store by hanging on a hook.

Materials and all related packaging must be disposed of in a safe way in accordance with the full requirements of the local authorities. Do not allow product to enter into wadis, waterways, drains, watercourses and soil. Only completely emptied containers should be given for recycling. Material safety data sheet (MSDS) available on request.

Please also always refer to:

TDS No. 0606 Definition of Application Areas

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